



# Hole patterns \_ special

Patterns for punching, milling, laser cutting, waterjet cutting and printing

#### Unlimited usage

for all patterns in the "Special Series"!

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#### With each pattern we include:

Repeating pattern, squared on all sides, consisting of circles (CAD files) and a frame (polyline) as a positioning aid

- 1 dataset in dxf format (R2000)
- 1 dataset in dwg format (R2000)
- 1 positive layout view in jpg
- 1 negative layout view in jpg

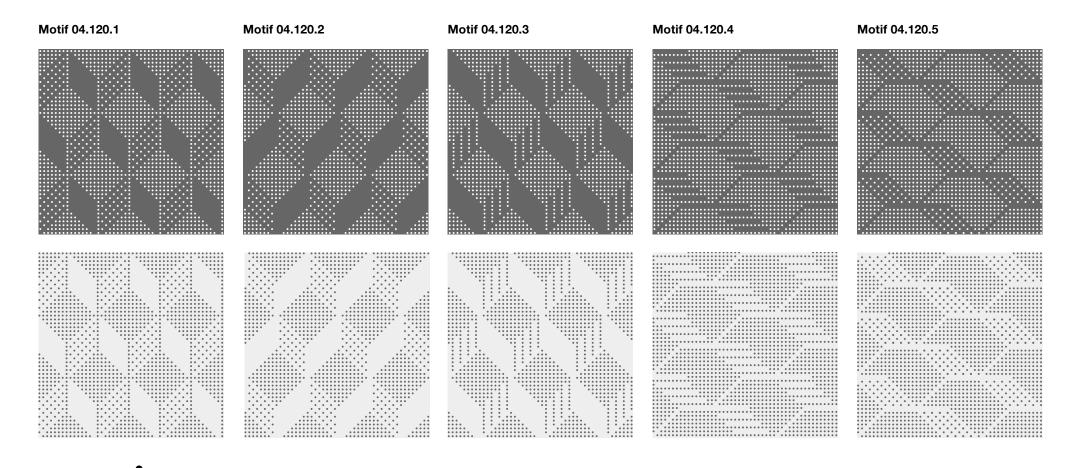
The individual measurements can be found in the product information sheets.

By using the frame (polyline) you can multiply the repeating pattern to adjust the size to fit your projects.

Sample applications and suggestions also can be found in the internet on the individual motif pages.

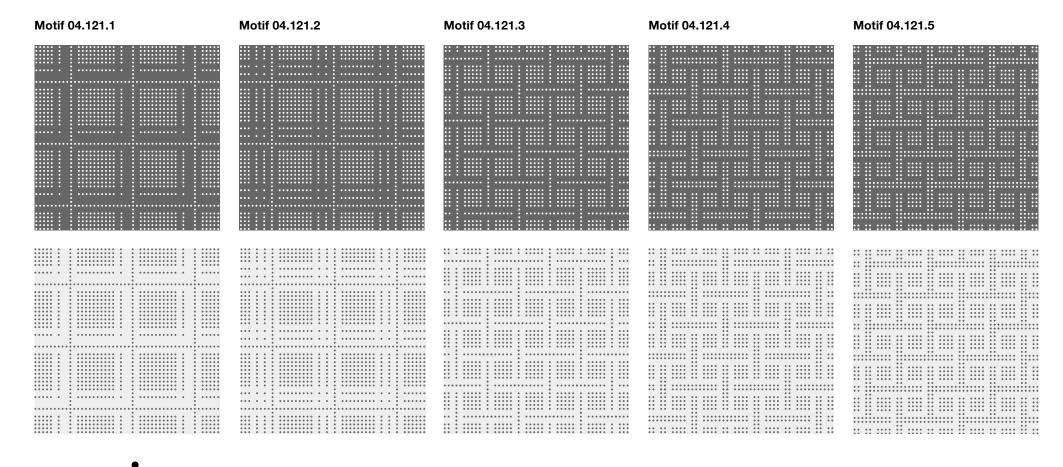
Depending on the media, a raster image can display with moiré images or interference lines on the monitor.

Please print this page for an A4 optimized view.



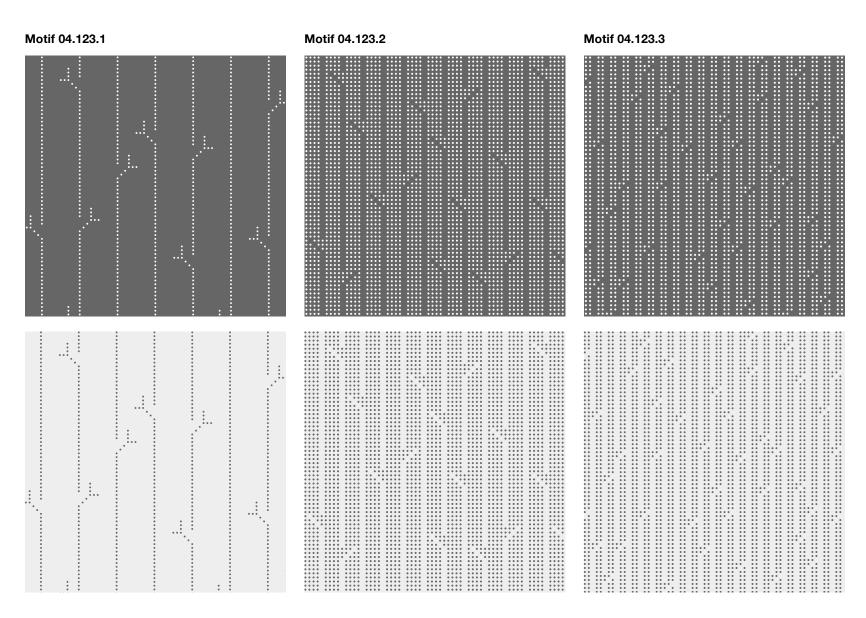
Depending on the media, a raster image can display with moiré images or interference lines on the monitor.

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Depending on the media, a raster image can display with moiré images or interference lines on the monitor.

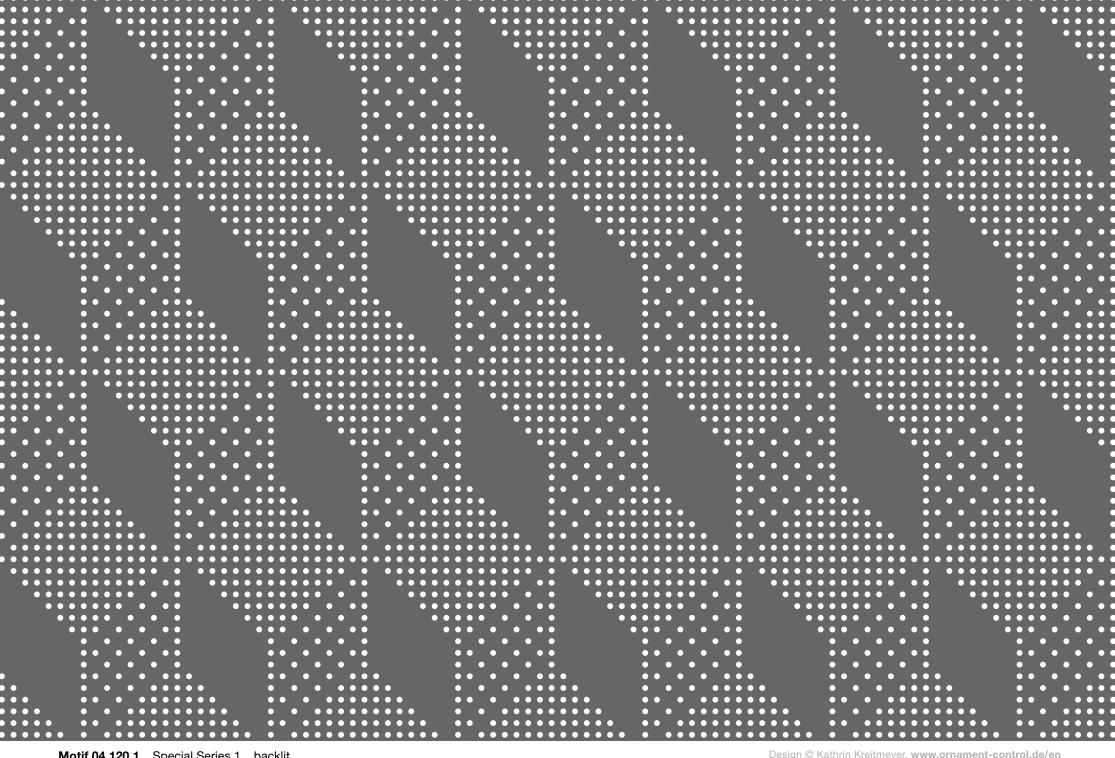
Please print this page for an A4 optimized view.

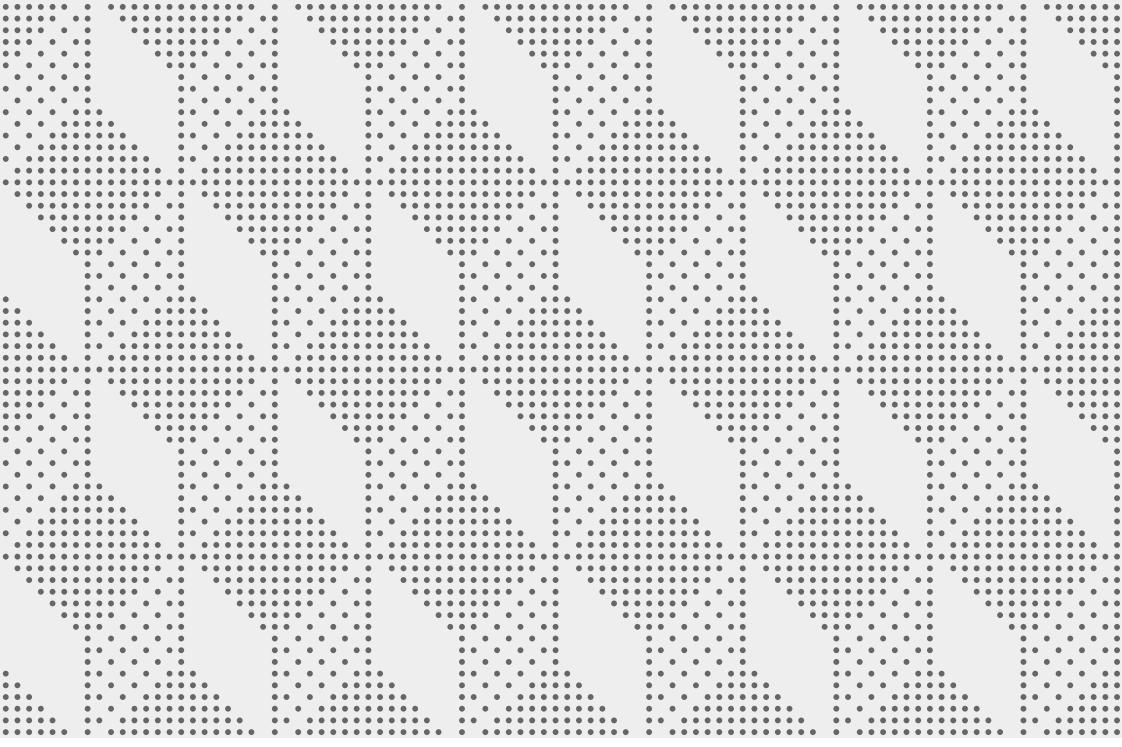


Depending on the media, a raster image can display with moiré images or interference lines on the monitor.

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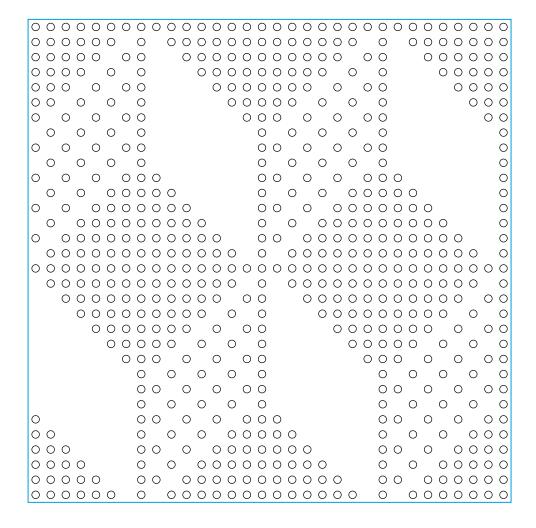


## Motif 04.120.1 \_ Special Series 1

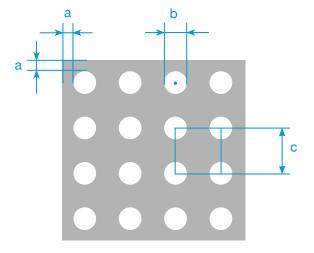
Supplied file types: dxf and dwg (R2000) File name: 04.120.1\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

632 circles plus frame (polyline) as a positioning aid

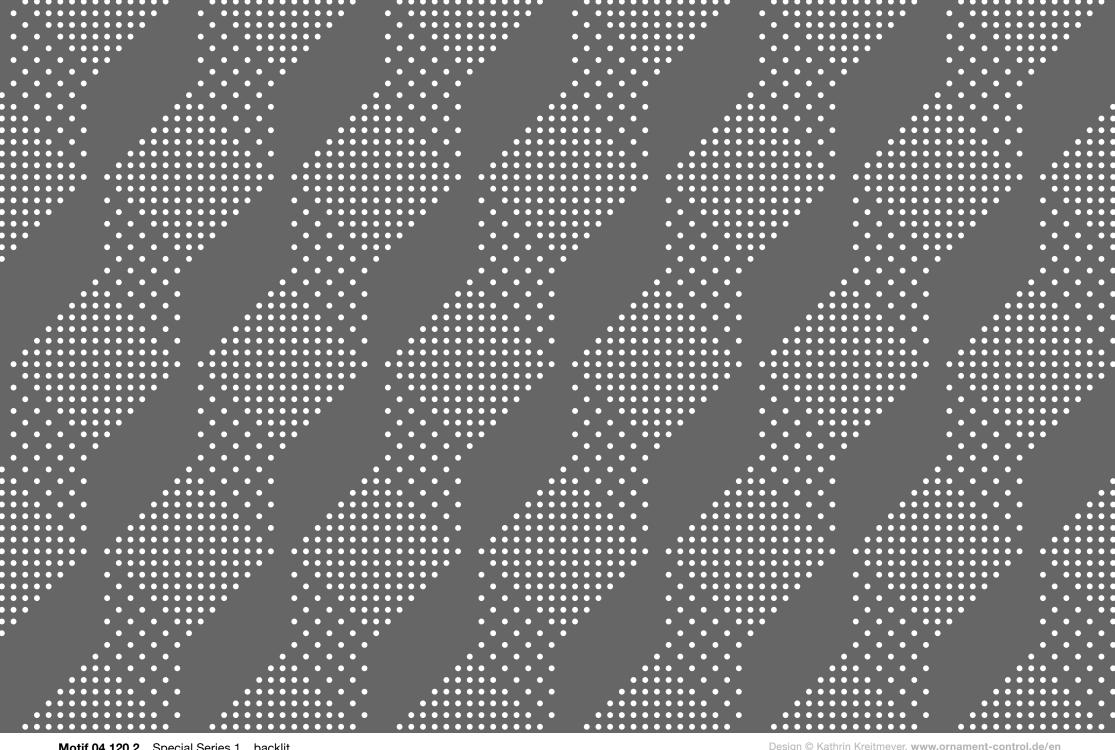


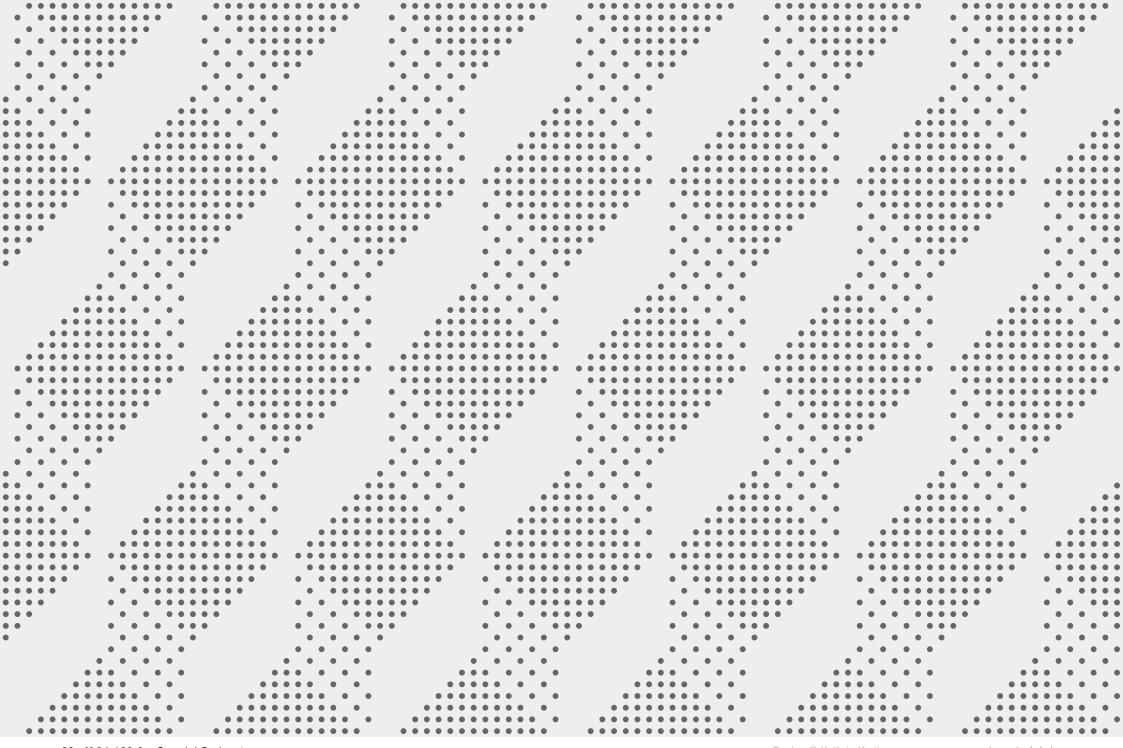
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



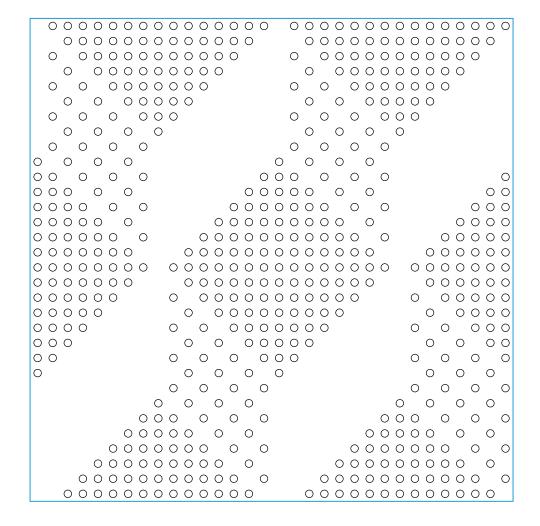


## Motif 04.120.2 \_ Special Series 1

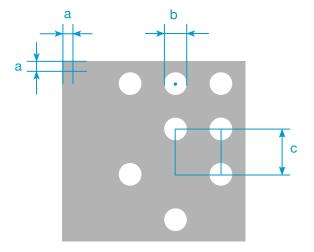
Supplied file types: dxf and dwg (R2000) File name: 04.120.2\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

564 circles plus frame (polyline) as a positioning aid

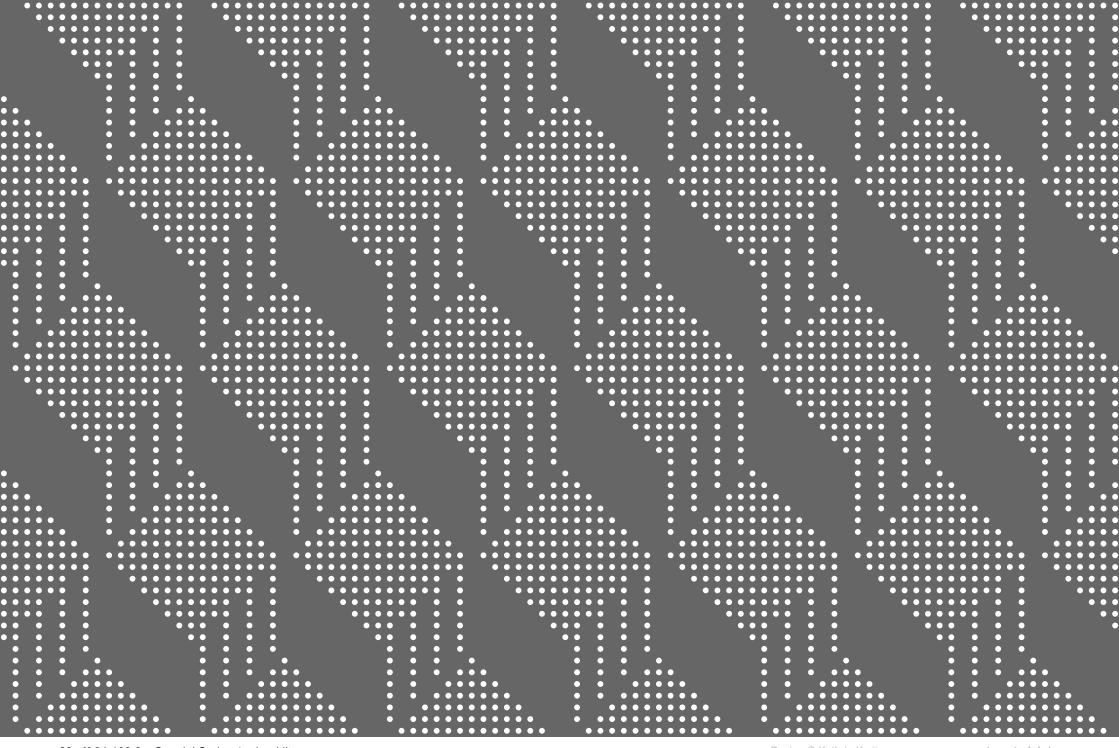


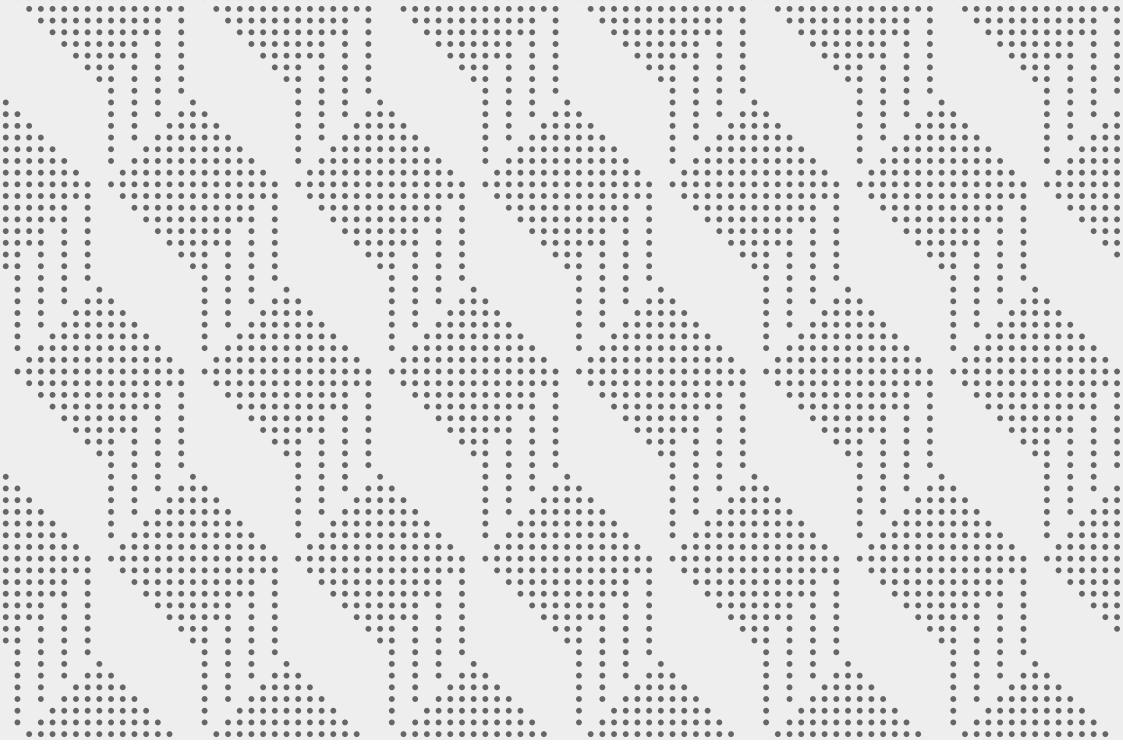
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



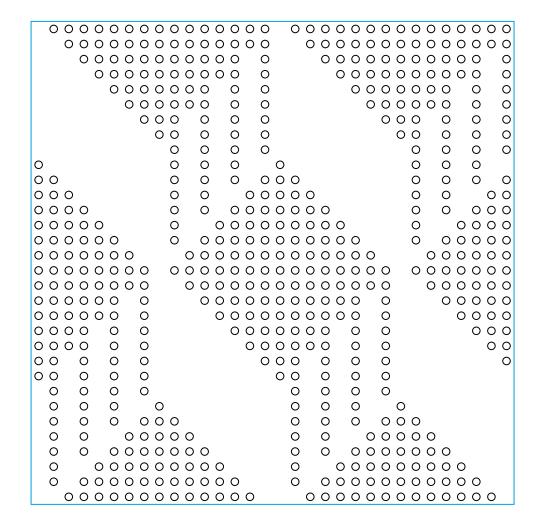


## Motif 04.120.3 \_ Special Series 1

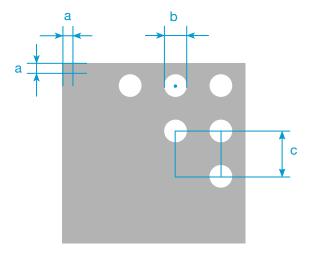
Supplied file types: dxf and dwg (R2000) File name: 04.120.3\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

580 circles plus frame (polyline) as a positioning aid

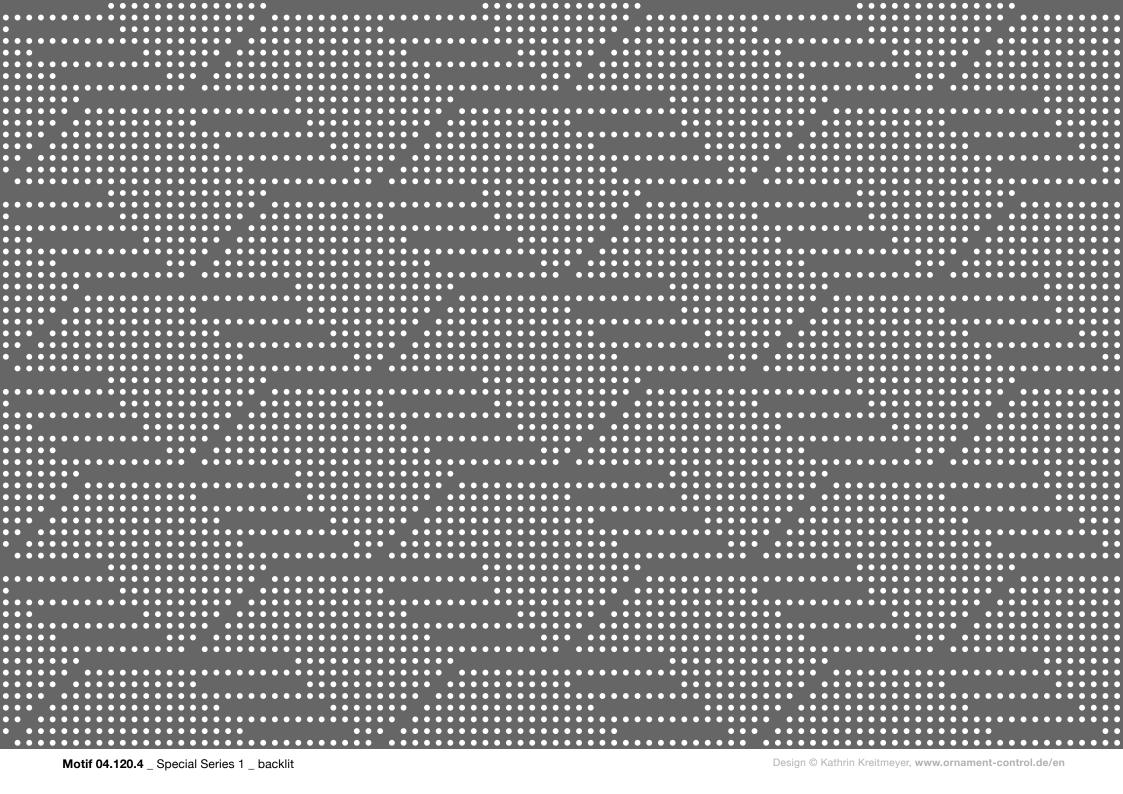


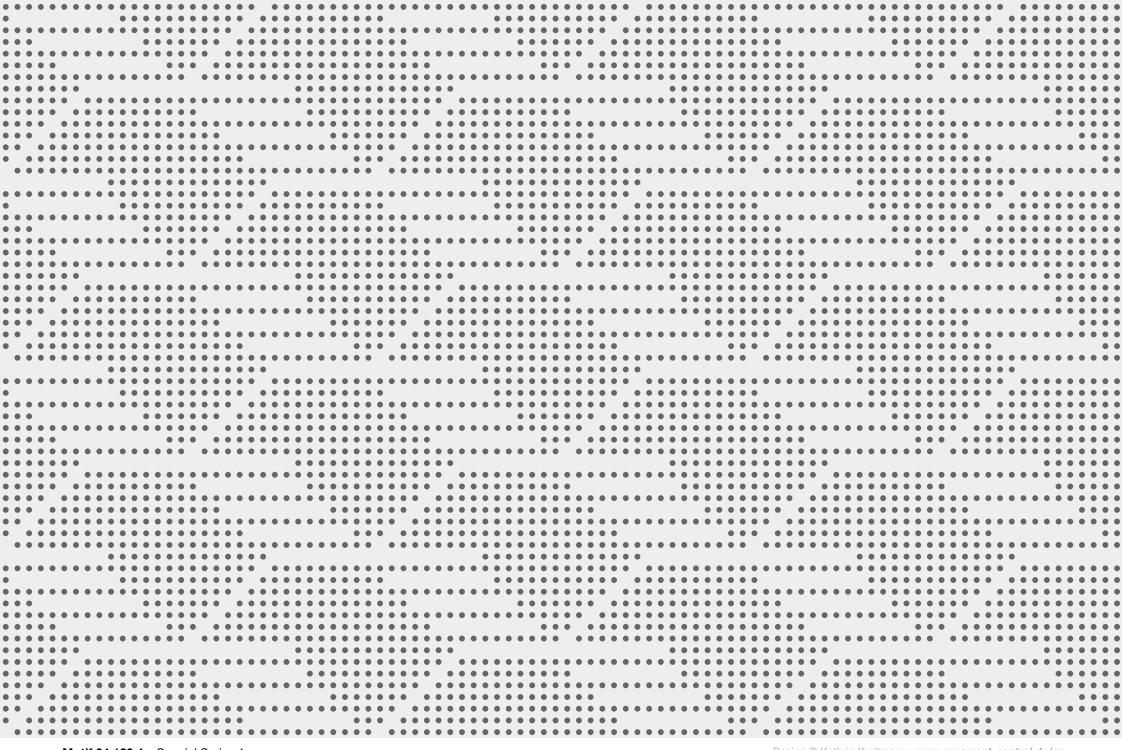
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



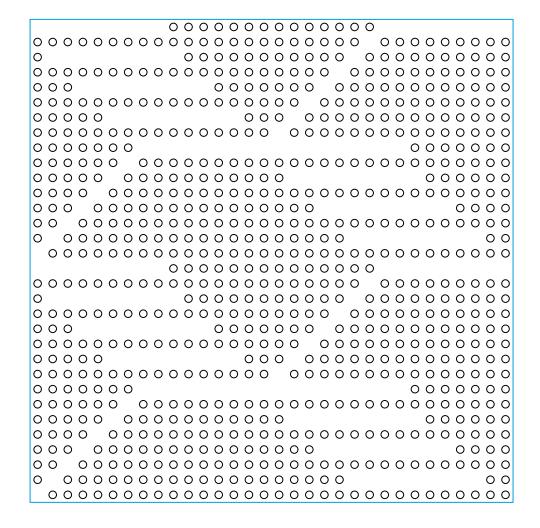


## Motif 04.120.4 \_ Special Series 1

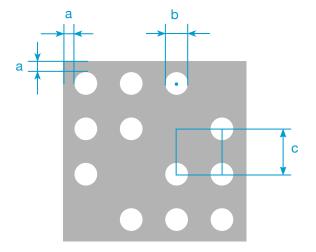
Supplied file types: dxf and dwg (R2000) File name: 04.120.4\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

816 circles plus frame (polyline) as a positioning aid

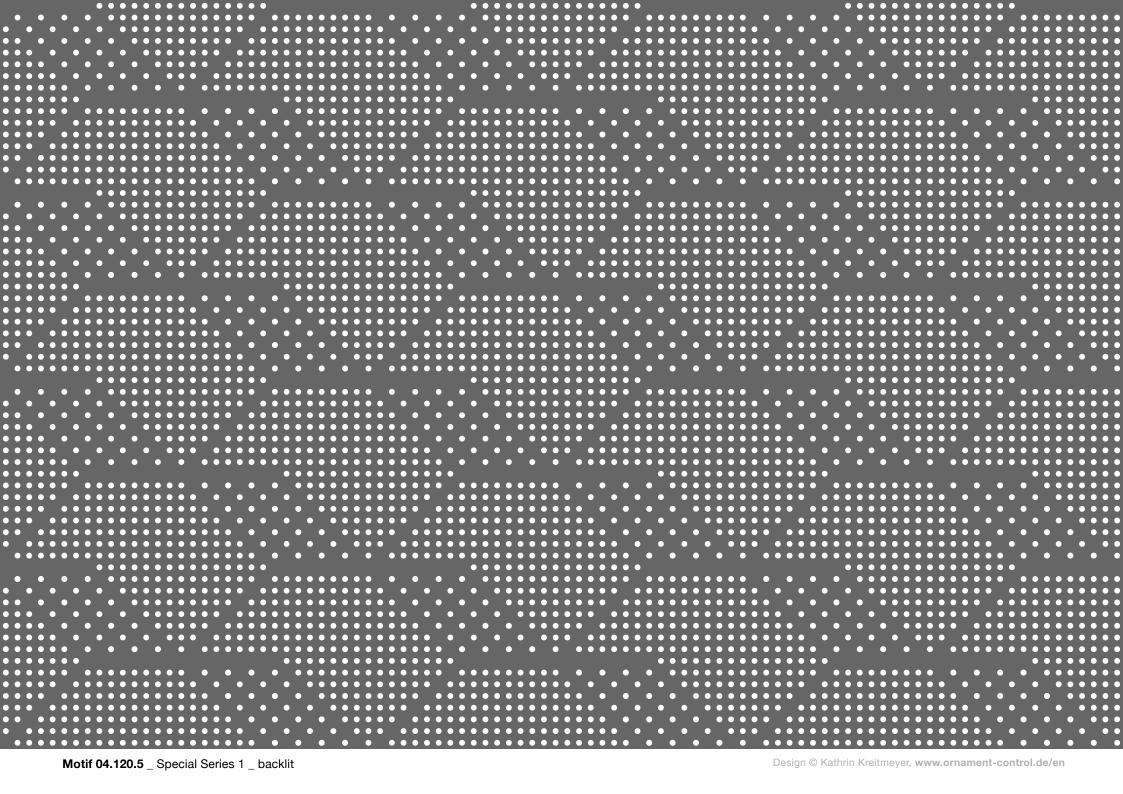


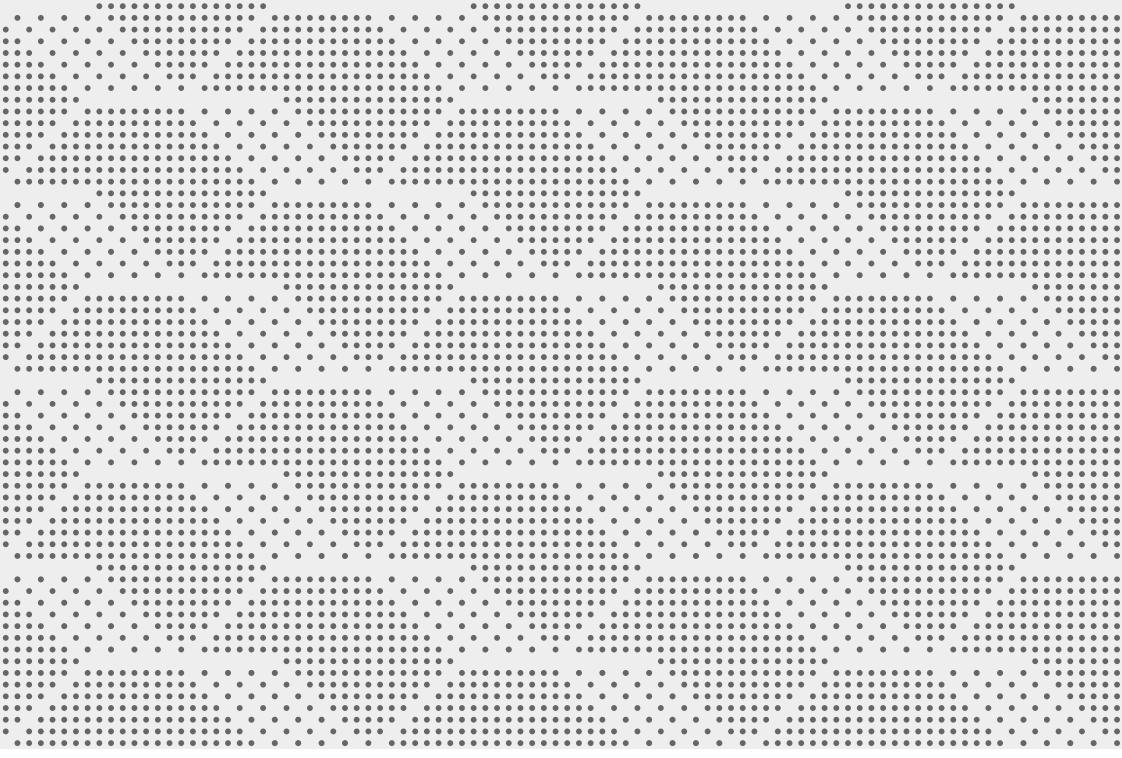
#### Basic raster in 1:1 view



a = 3 mm b = 6 mmc = 12 mm

You can find a hole pattern \_ scaling aid here.



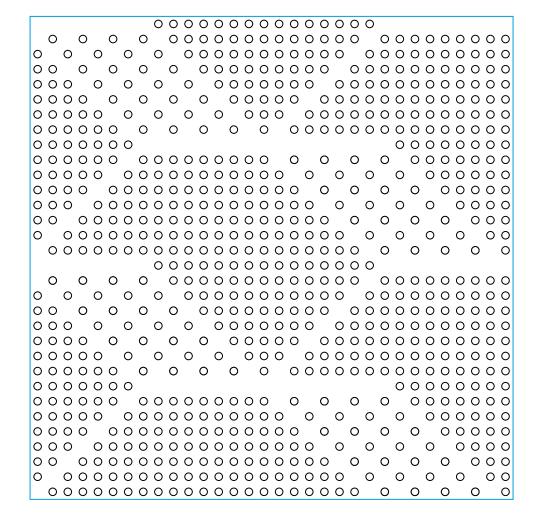


## Motif 04.120.5 \_ Special Series 1

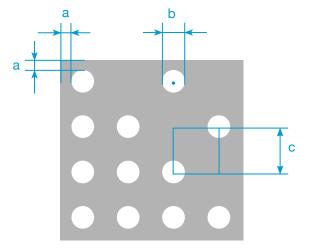
Supplied file types: dxf and dwg (R2000) File name: 04.120.5\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

788 circles plus frame (polyline) as a positioning aid

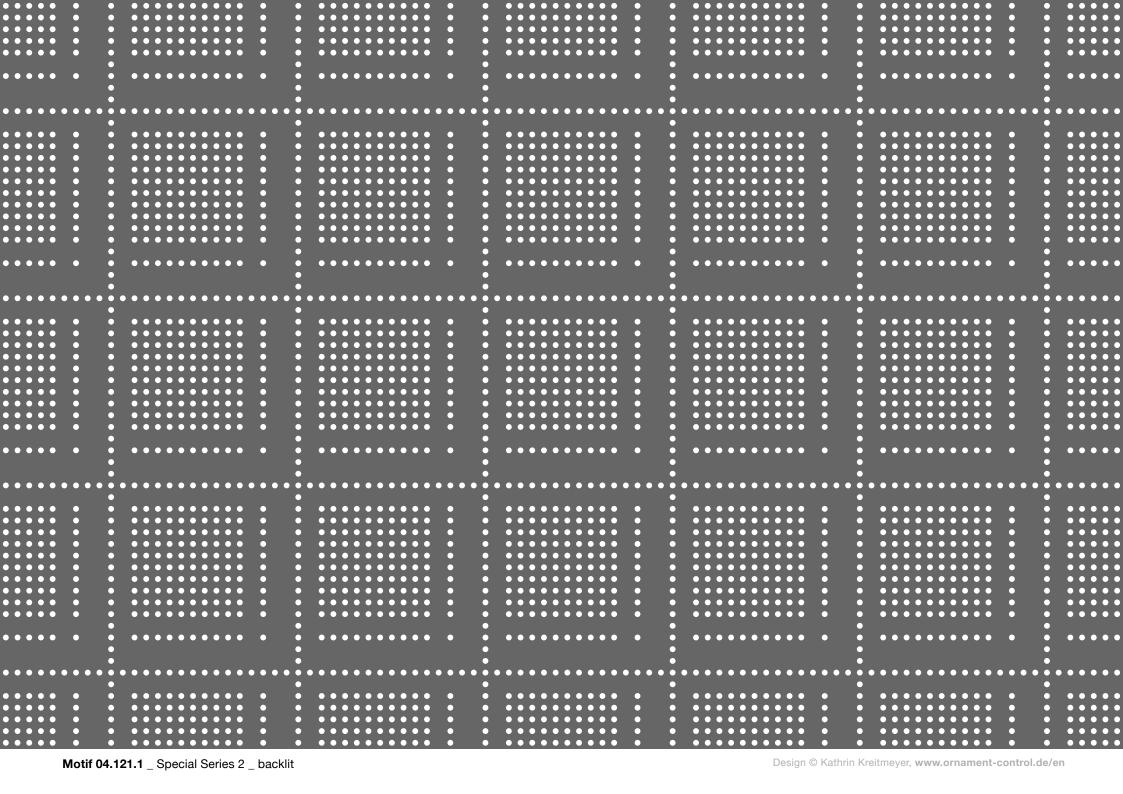


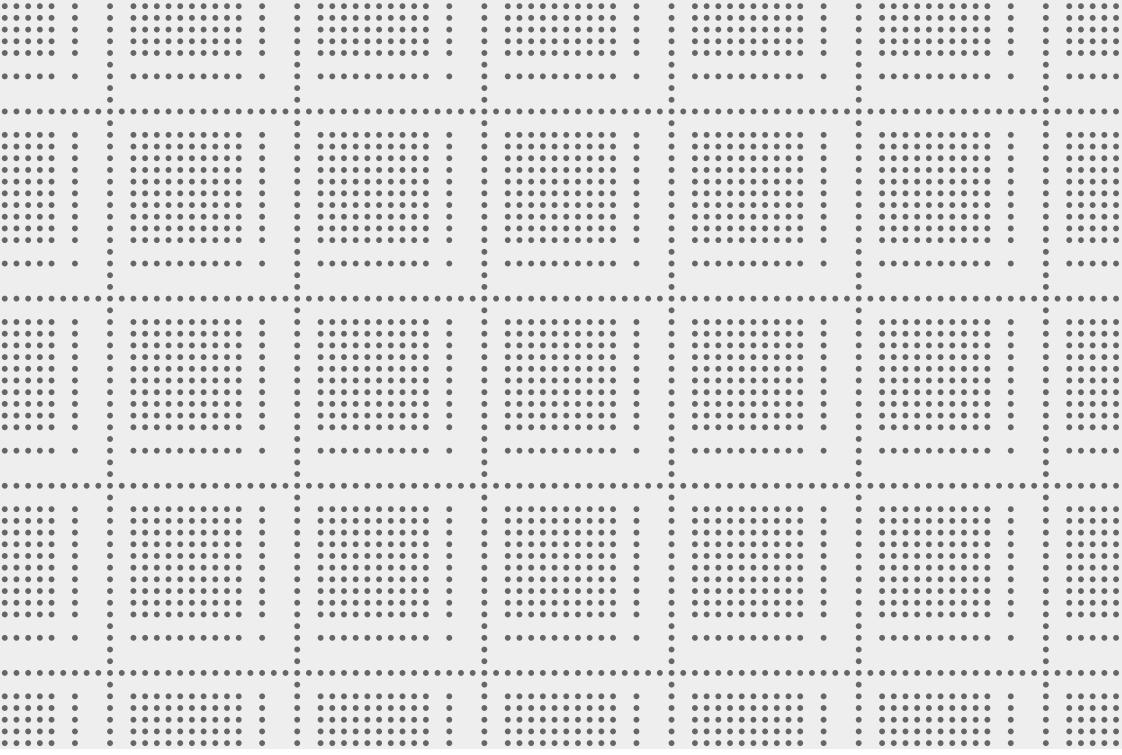
#### Basic raster in 1:1 view



a = 3 mm b = 6 mmc = 12 mm

You can find a hole pattern \_ scaling aid here.



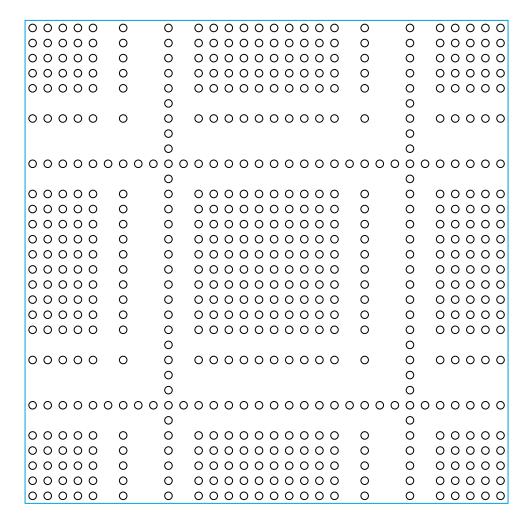


# Motif 04.121.1 \_ Special Series 2

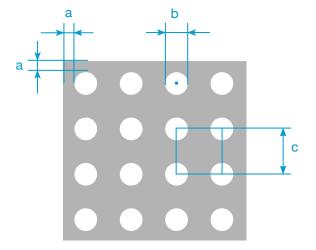
Supplied file types: dxf and dwg (R2000) File name: 04.121.1\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

608 circles plus frame (polyline) as a positioning aid

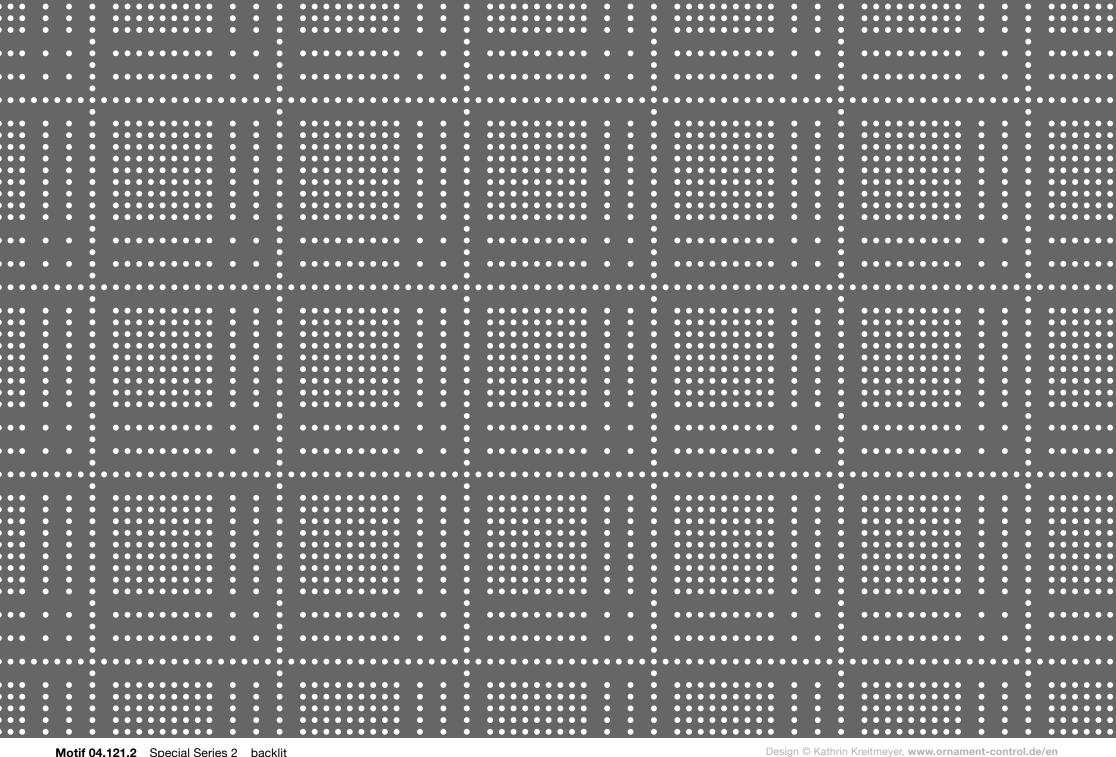


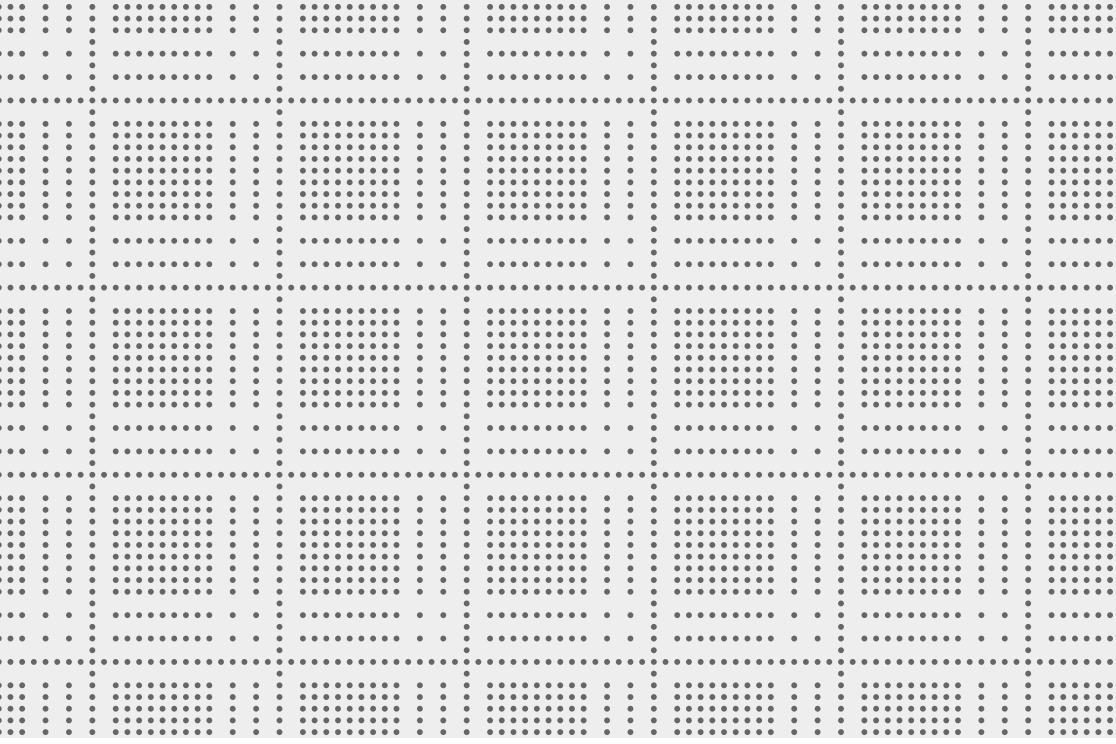
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



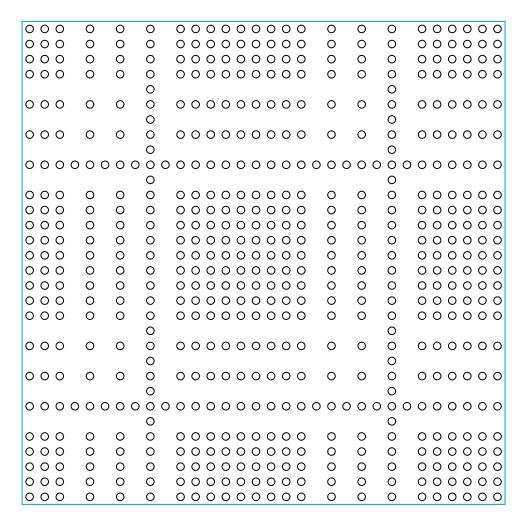


## Motif 04.121.2 \_ Special Series 2

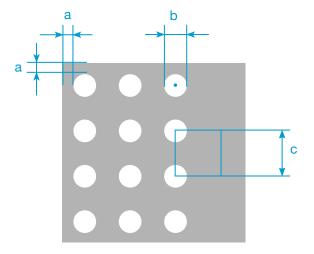
Supplied file types: dxf and dwg (R2000) File name: 04.121.2\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

608 circles plus frame (polyline) as a positioning aid

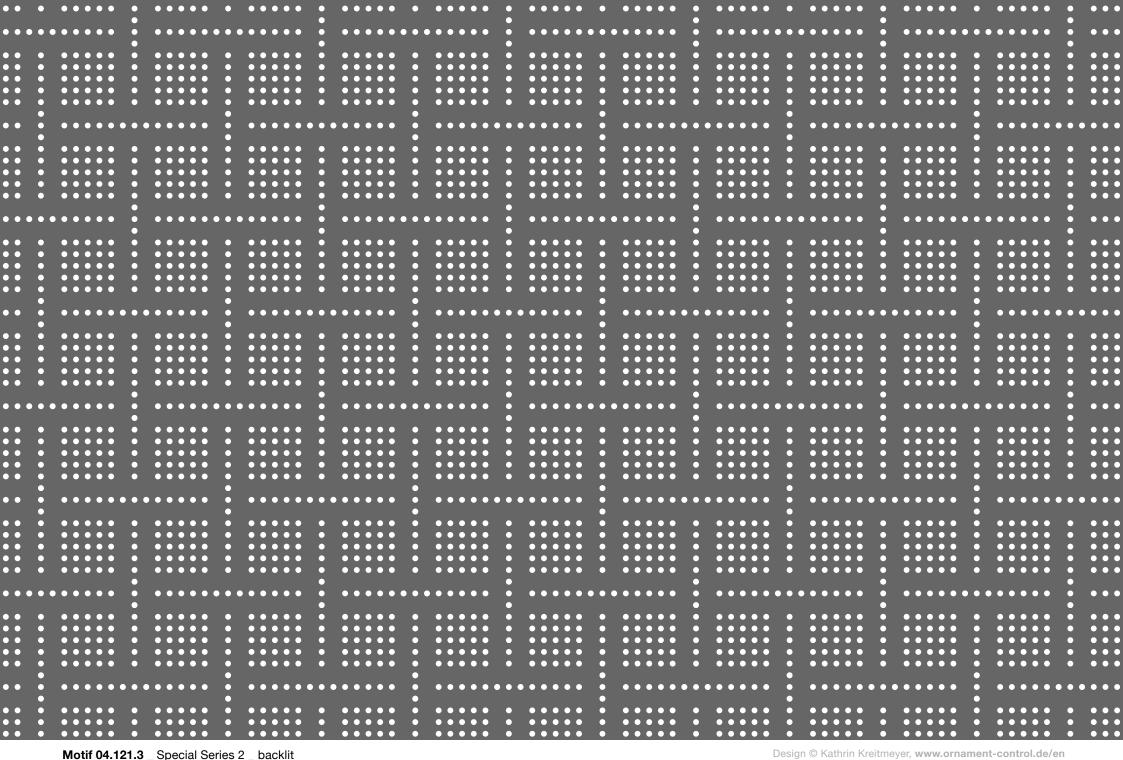


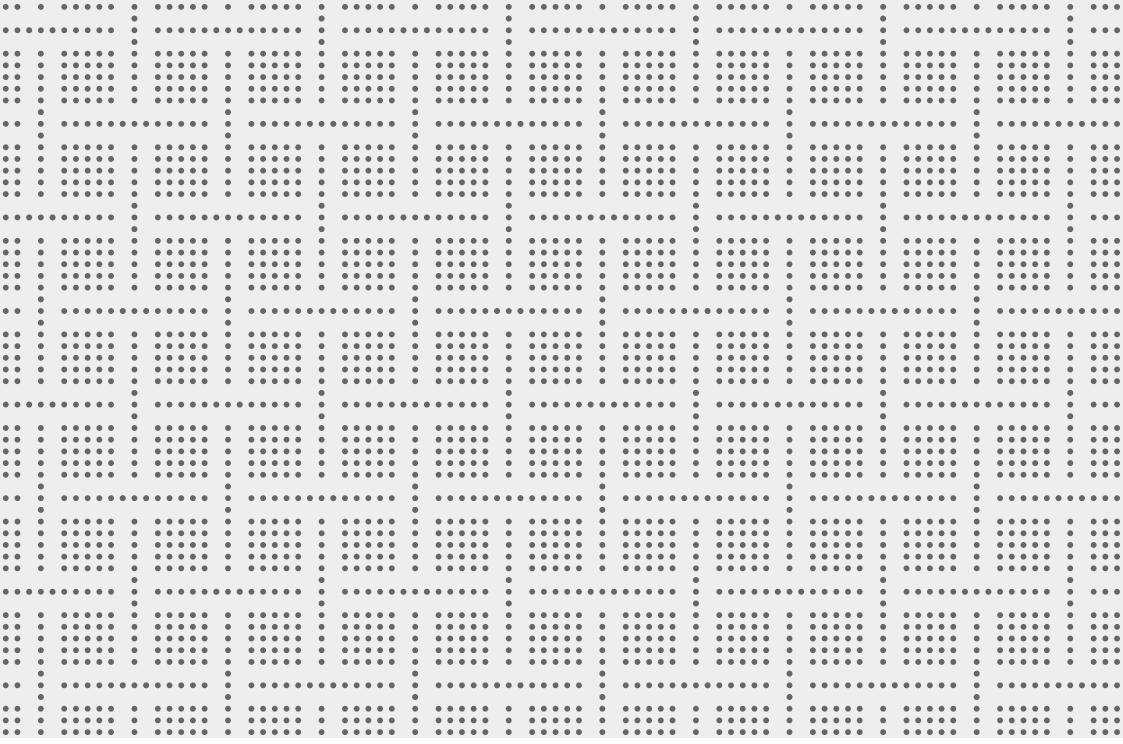
#### Basic raster in 1:1 view



a = 3 mm b = 6 mmc = 12 mm

You can find a hole pattern \_ scaling aid here.



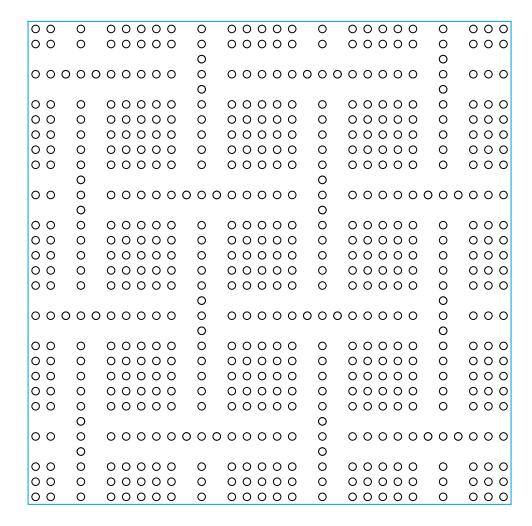


## Motif 04.121.3 \_ Special Series 2

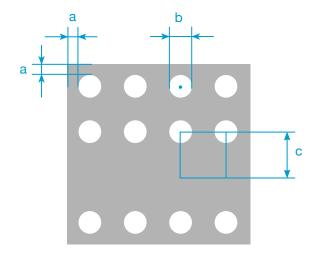
Supplied file types: dxf and dwg (R2000) File name: 04.121.3\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

608 circles plus frame (polyline) as a positioning aid

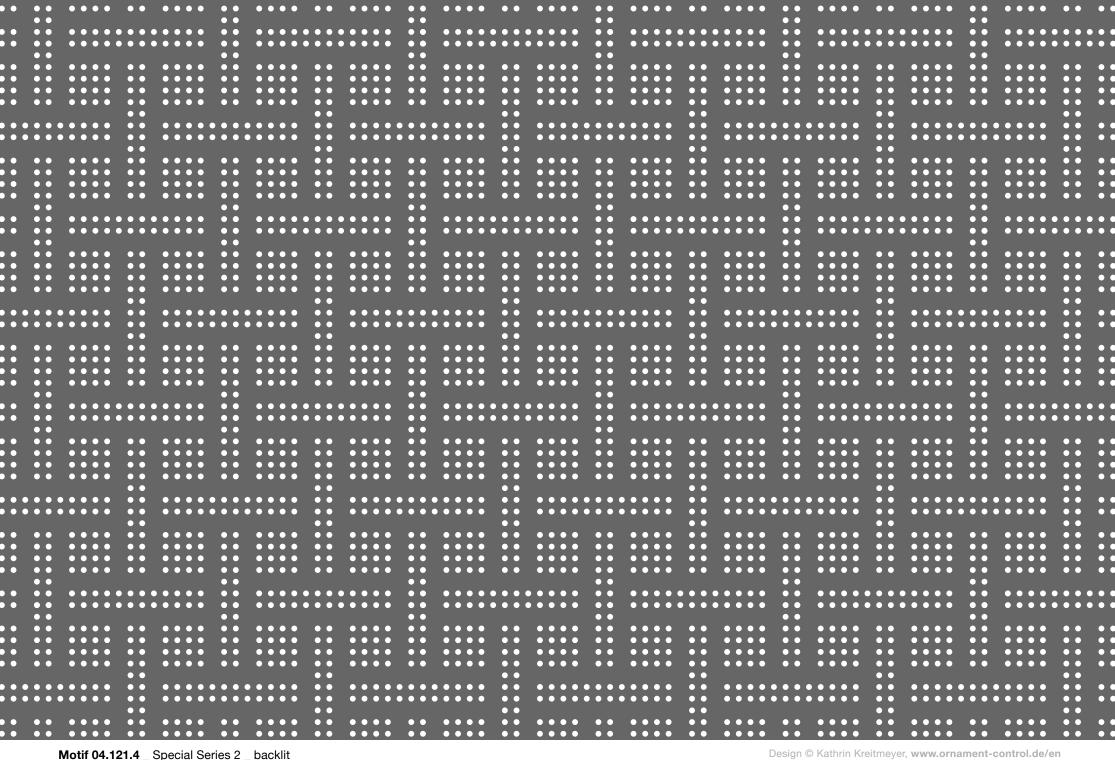


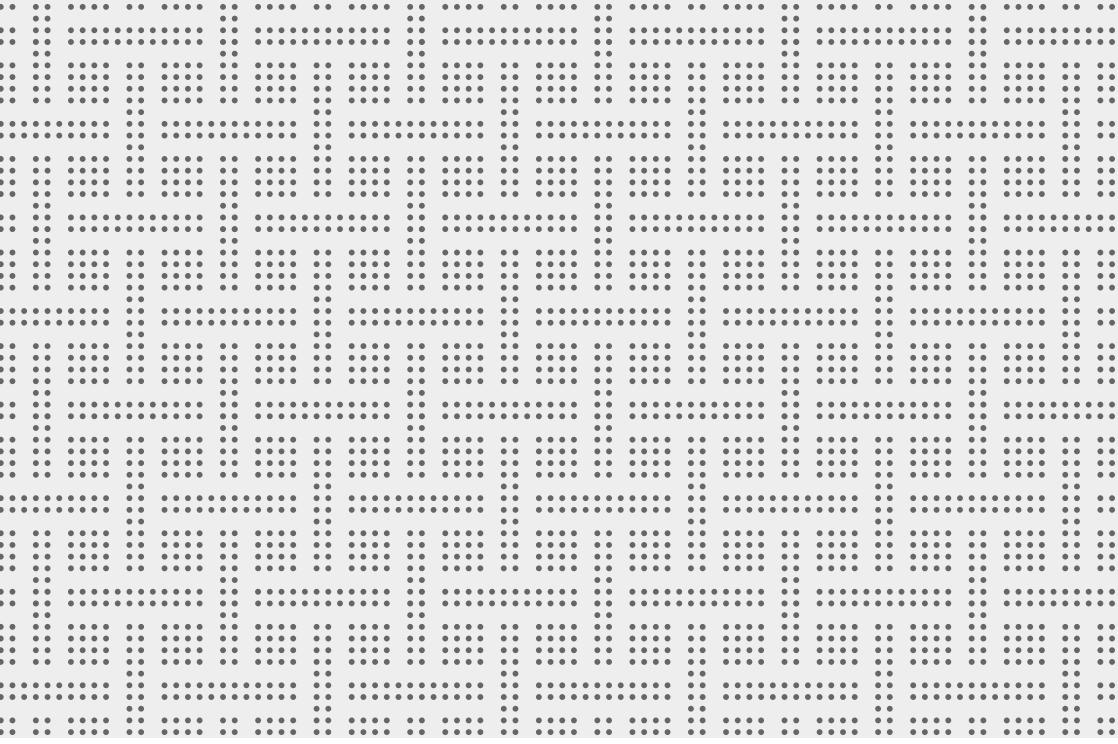
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



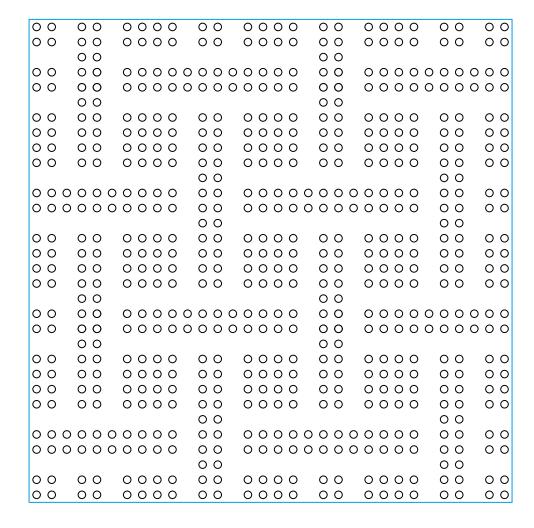


## Motif 04.121.4 \_ Special Series 2

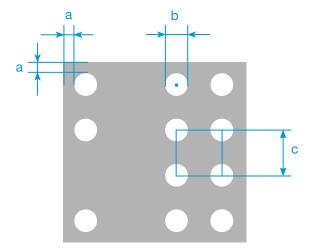
Supplied file types: dxf and dwg (R2000) File name: 04.121.4\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

680 circles plus frame (polyline) as a positioning aid

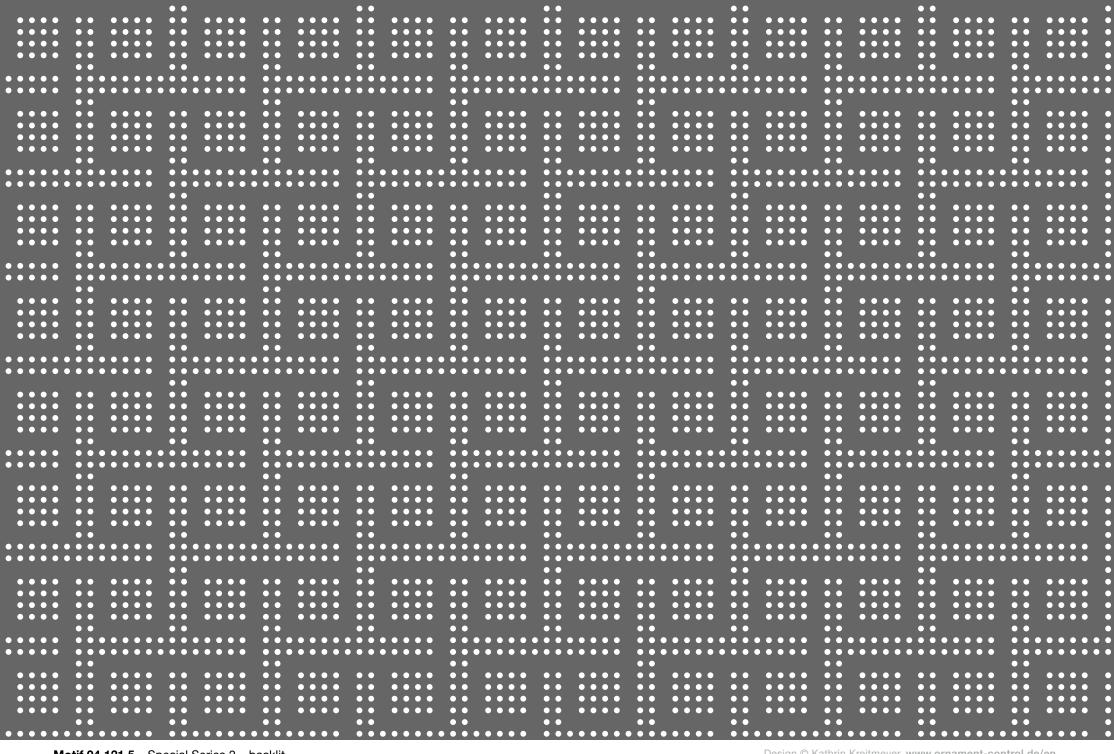


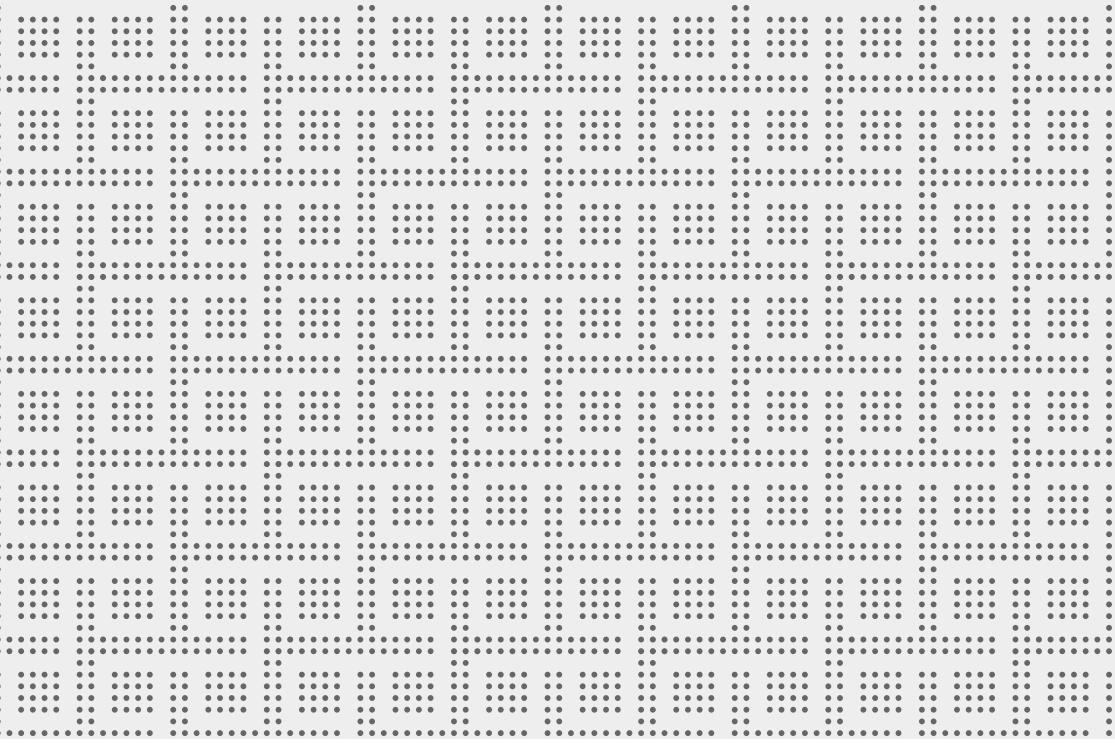
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



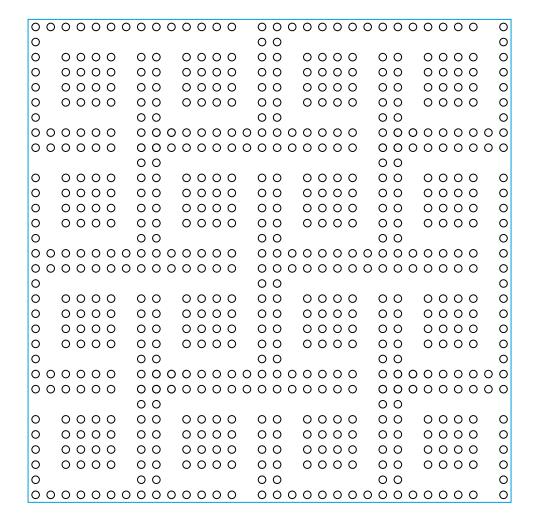


## Motif 04.121.5 \_ Special Series 2

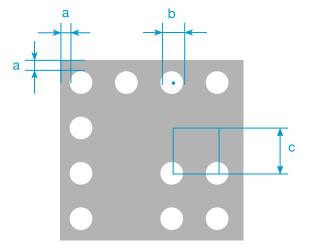
Supplied file types: dxf and dwg (R2000) File name: 04.121.5\_ornament\_384x384mm

Supplied repeating pattern size: 384 x 384 mm

672 circles plus frame (polyline) as a positioning aid

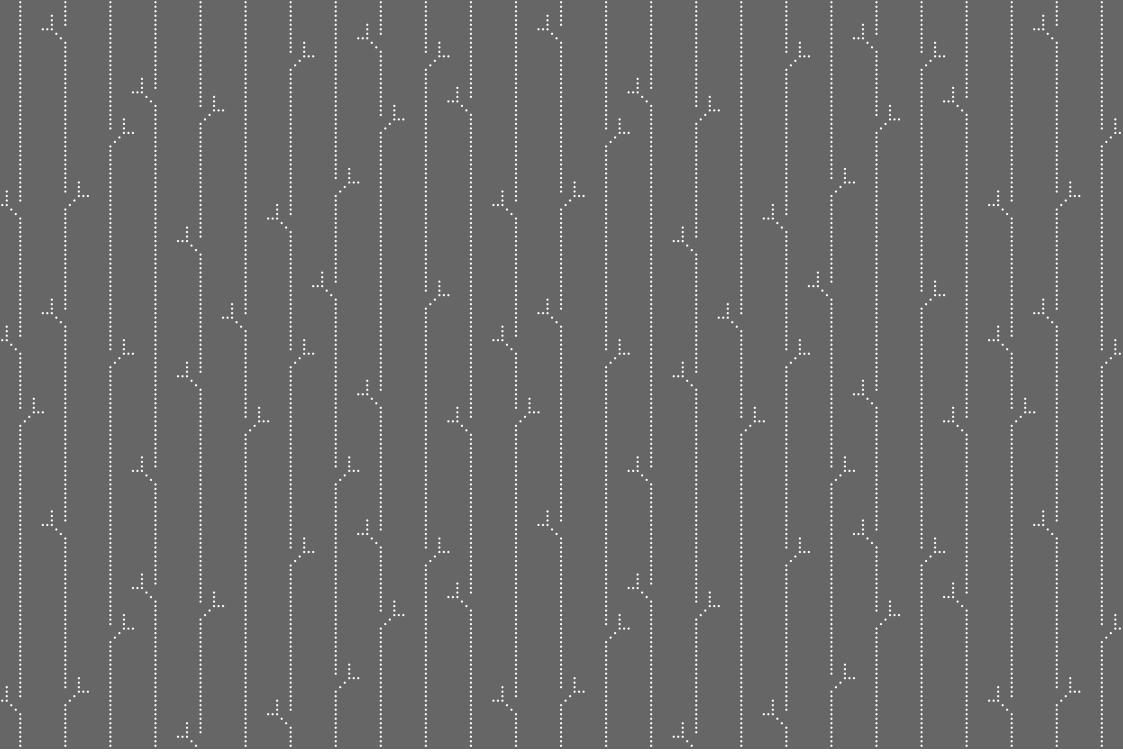


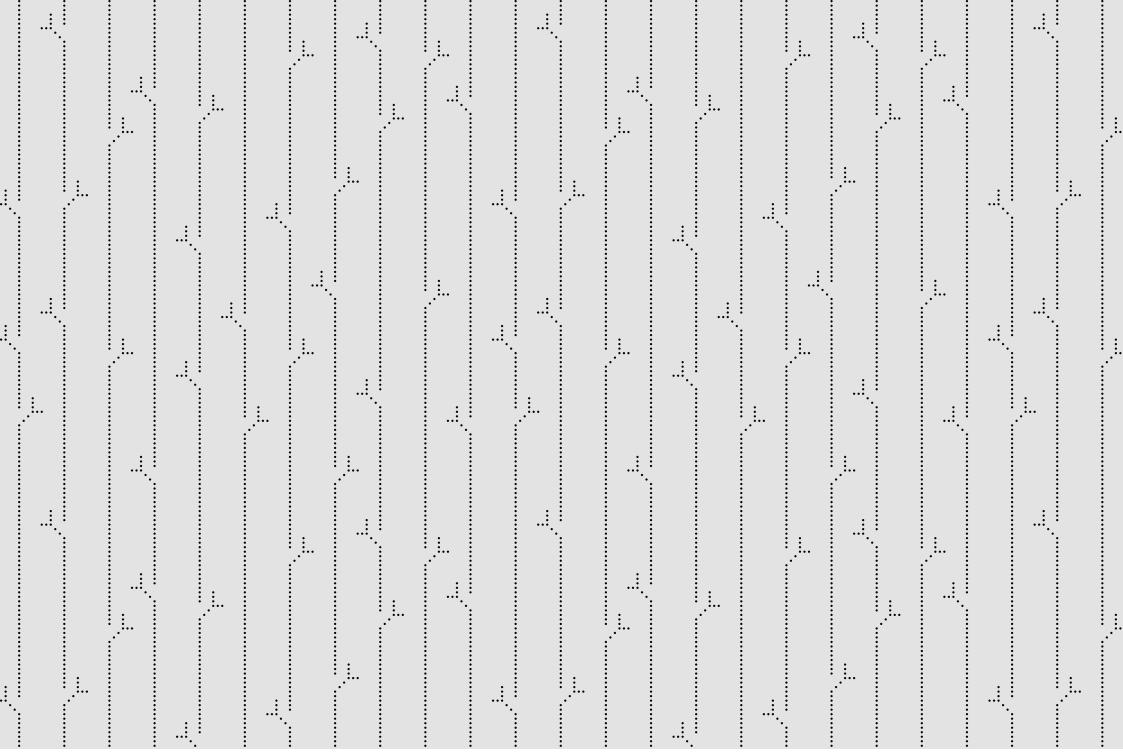
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



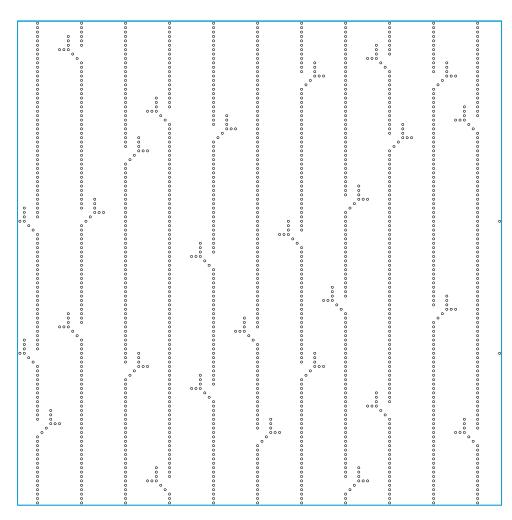


# Motif 04.123.1 \_ Special Series 3

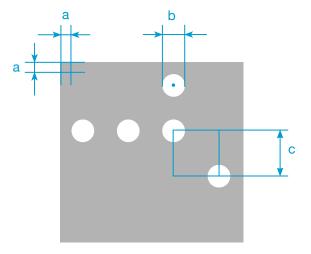
Supplied file types: dxf and dwg (R2000) File name: 04.123.1 ornament 1320x1320mm

## Supplied repeating pattern size: 1320 x 1320 mm

1350 circles plus frame (polyline) as a positioning aid



#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

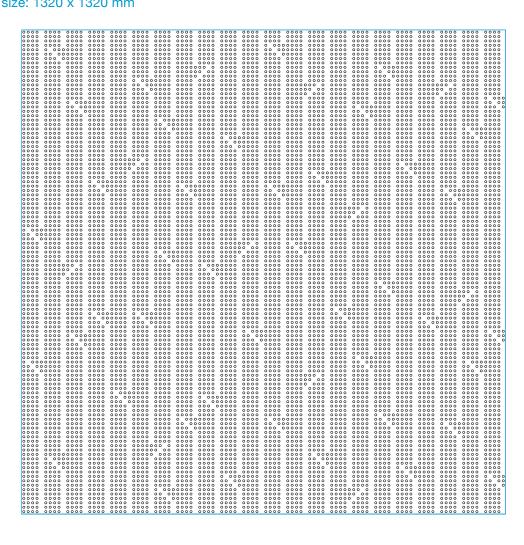
You can find a hole pattern \_ scaling aid here.

# Motif 04.123.2 Special Series 3

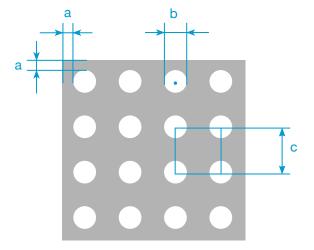
Supplied file types: dxf and dwg (R2000) File name: 04.123.2 ornament 1320x1320mm

#### Supplied repeating pattern size: 1320 x 1320 mm

9681 circles plus frame (polyline) as a positioning aid



#### Basic raster in 1:1 view



a = 3 mmb = 6 mmc = 12 mm

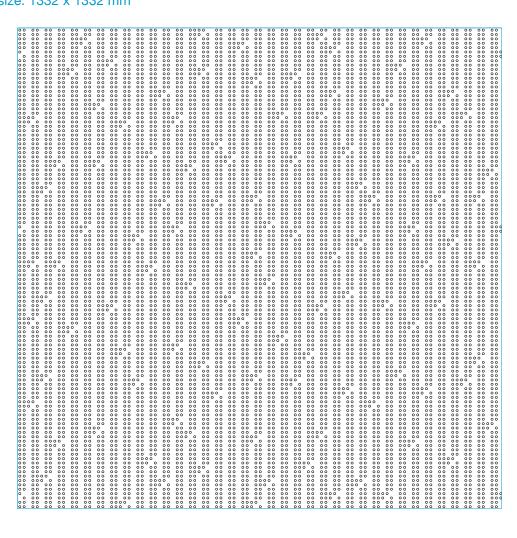
You can find a hole pattern \_ scaling aid here.

## Motif 04.123.3 \_ Special Series 3

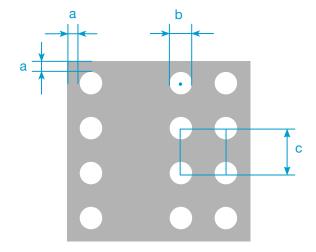
Supplied file types: dxf and dwg (R2000) File name: 04.123.3 ornament 1332x1332mm

Supplied repeating pattern size: 1332 x 1332 mm

9681 circles plus frame (polyline) as a positioning aid

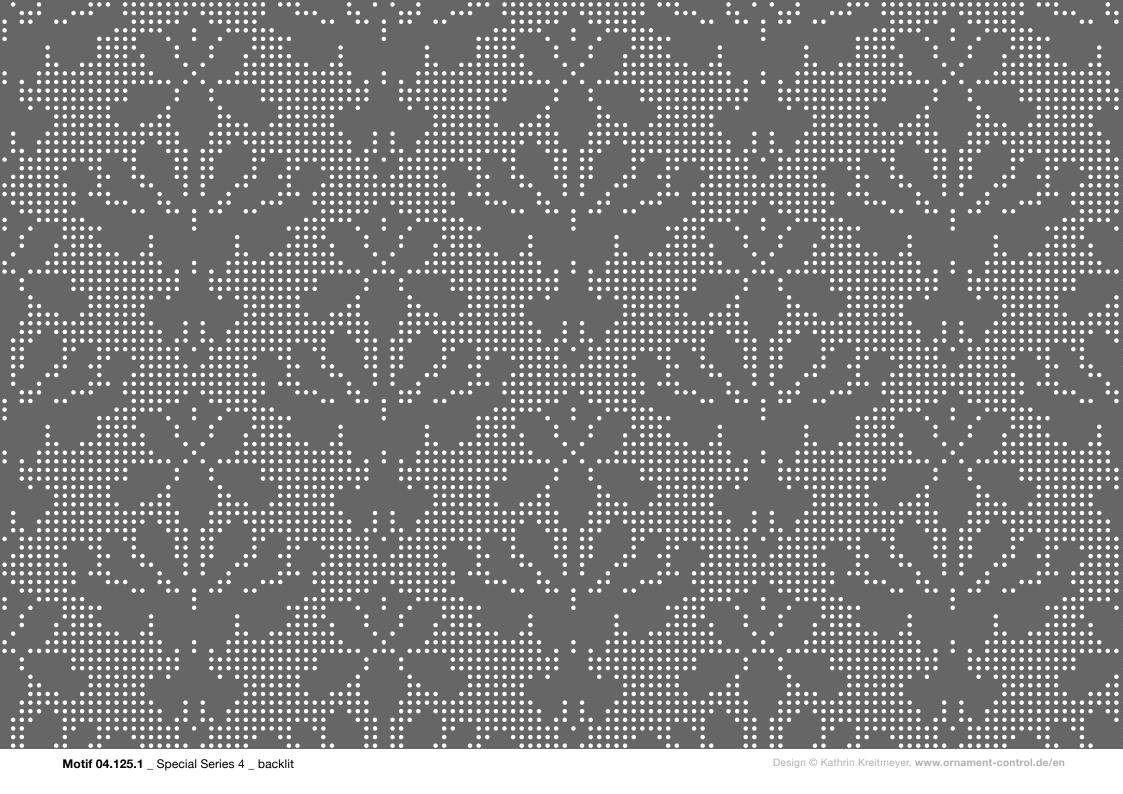


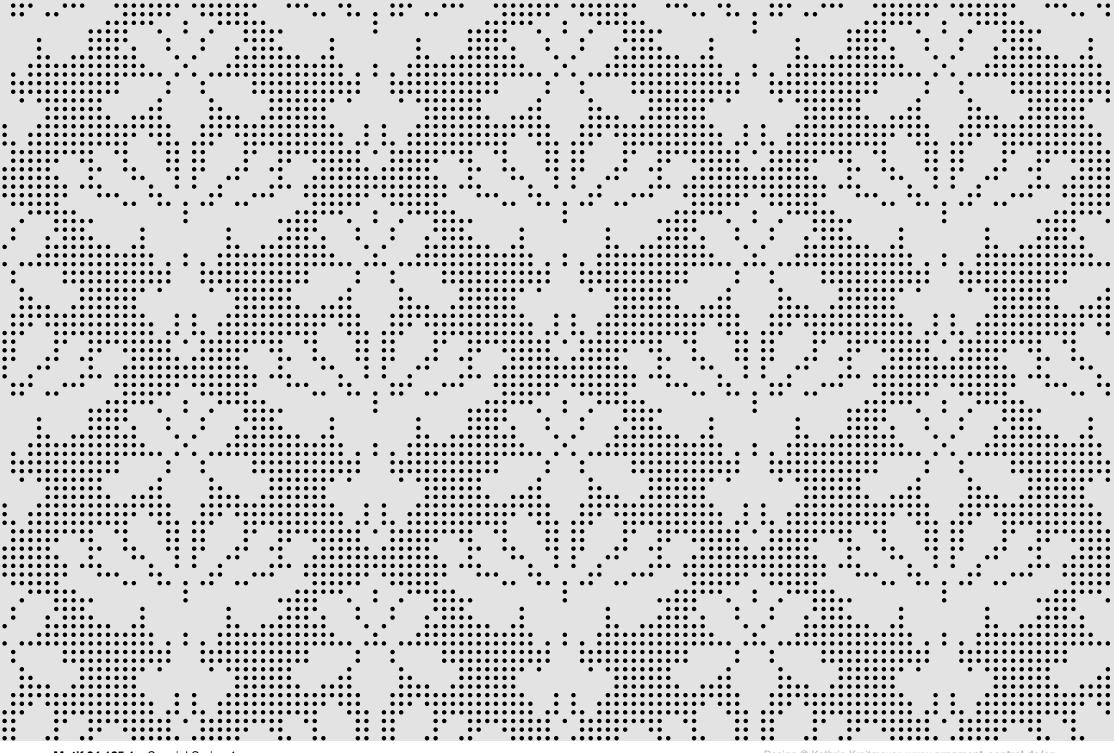
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



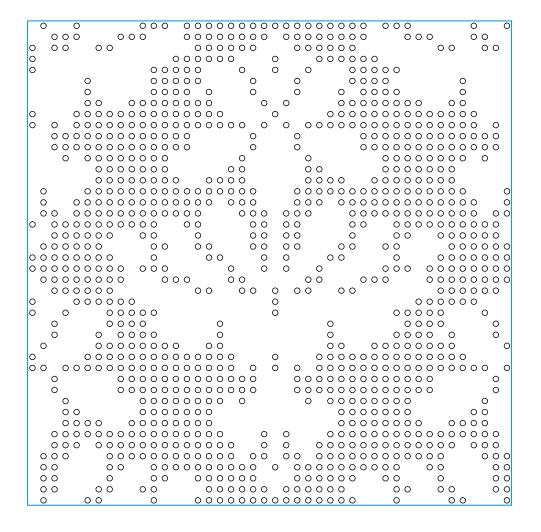


## Motif 04.125.1 \_ Special Series 4

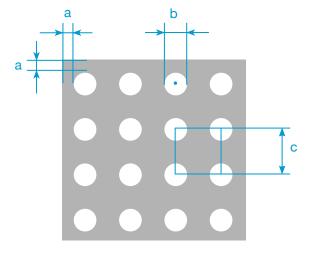
Supplied file types: dxf and dwg (R2000) File name: 04.125.1\_ornament\_528x528mm

Supplied repeating pattern size: 528 x 528 mm

1075 circles plus frame (polyline) as a positioning aid



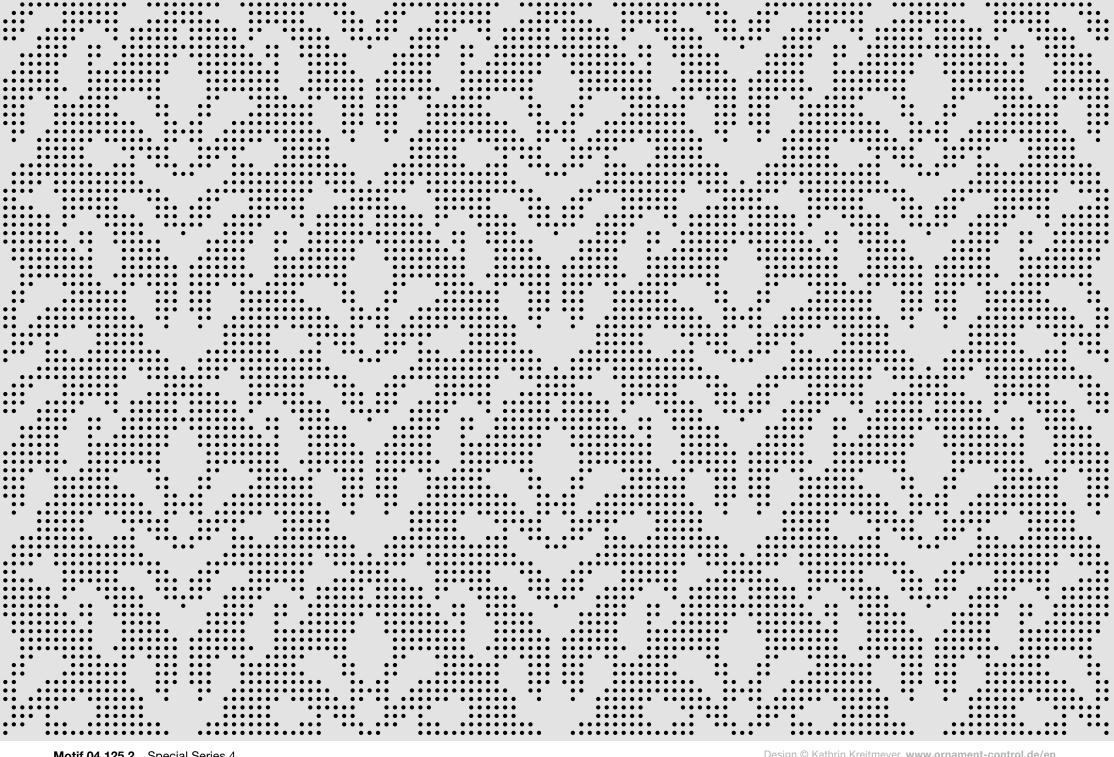
#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



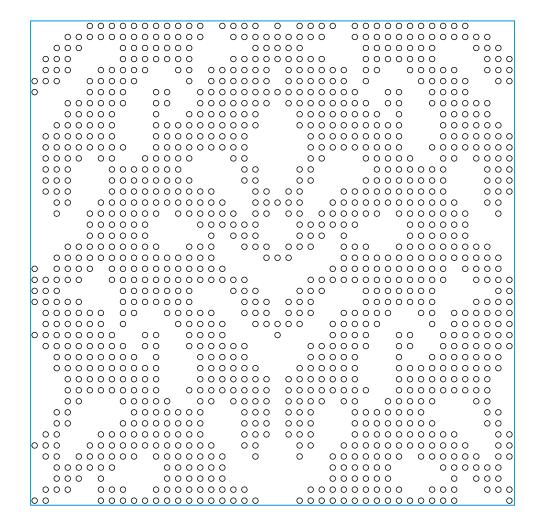


# Motif 04.125.2 \_ Special Series 4

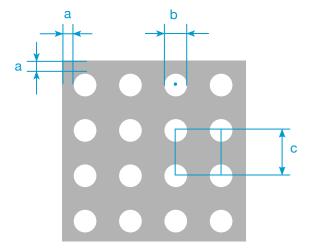
Supplied file types: dxf and dwg (R2000) File name: 04.125.2\_ornament\_528x528mm

Supplied repeating pattern size: 528 x 528 mm

1286 circles plus frame (polyline) as a positioning aid



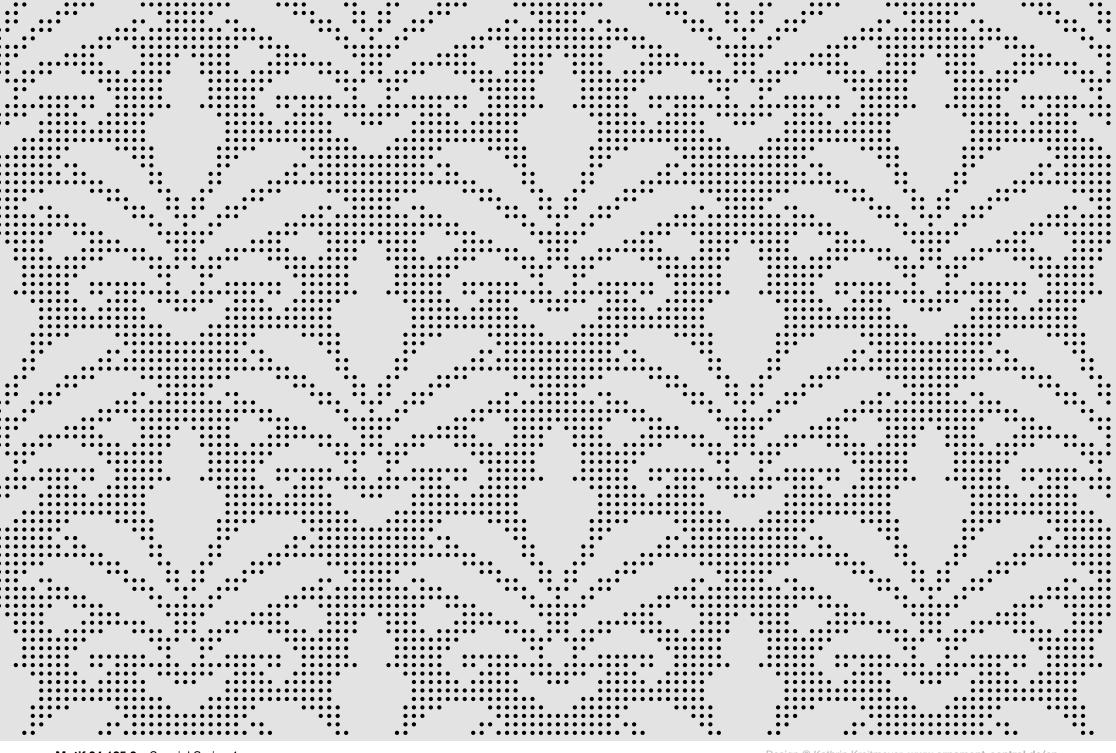
#### Basic raster in 1:1 view



a = 3 mm b = 6 mmc = 12 mm

You can find a hole pattern \_ scaling aid here.



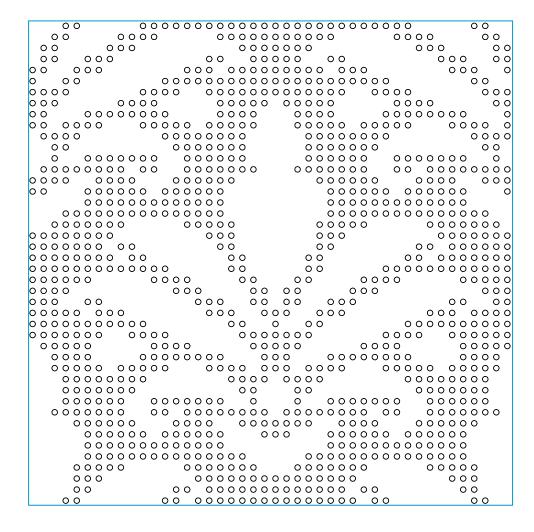


## Motif 04.125.3 \_ Special Series 4

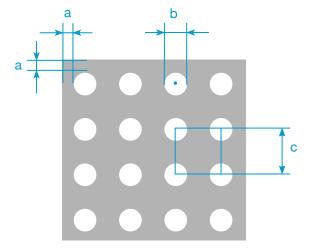
Supplied file types: dxf and dwg (R2000) File name: 04.125.3\_ornament\_528x528mm

Supplied repeating pattern size: 528 x 528 mm

1100 circles plus frame (polyline) as a positioning aid



#### Basic raster in 1:1 view



a = 3 mm b = 6 mm c = 12 mm

You can find a hole pattern \_ scaling aid here.



#### **Orders**

Order easily by email at: info@ornament-control.de

Please include your name, given name, company name and the complete address as well as the desired pattern number or series number.

You will receive an order confirmation within a maximum of 2 working days.

After prepayment or PayPal transfer has been confirmed you will receive the files within a maximum of two working days.

#### or via our website:

#### http://www.ornament-control.de/en/inquiries-offers

(You do not need to fill out the "Number of surfaces and their total size in square meters" box.)

#### Try our pattern files before you buy

If you would like to test whether the delivered data formats are compatible with your software, you can order two test files (dxf and dwg, to open or import) free of charge by email at the following address: info@ornament-control.de You cannot select a motif for the technical test file.

Subject: Special hole pattern test datei

Please include your name, given name, company name and address.

You will receive the pattern files per email within the next 2 working days.

## Layout assistance / data manipulation

Should you need help adapting the files for your particular project, we would be happy to take on this work for you upon consultation (modifying the hole size, proportions, repeating the pattern, fitting the pattern to conform to sheet size). We charge a net hourly rate of € 55 per hour for this additional work. Additional work is billed separately.

All prices are in Euros. Prices do not include statutory VAT at the current rate of 19%. Files are transferred using "wetransfer" (no registration necessary for downloads, files are available for 7 days). This service is included in the price.

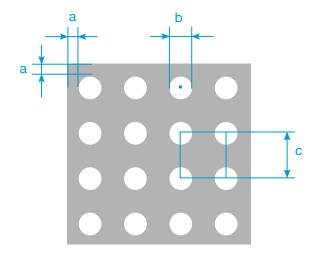
We would be happy to advise you should you have any further questions!

Kathrin Kreitmeyer info@ornament-control.de

# 384 x 384 mm repeating pattern

Pattern	Increase / reduce size	а	b		Adjustment	С
Frame size (Polyline)	Group		Circle diameter		Circle diameter	Distance between centers
		mm	mm		mm	mm
192,0 x 192,0 mm	50 %	1,5	3			6
	in 5% increases fo	or distance l	oetweer	n center	s with max. 1 de	cimal place
288,0 x 288,0 mm	75 %	2,25	4,5	>	4 / 5	9
307,2 x 307,2 mm	80 %	2,4	4,8	>	5	9,6
326,4 x 326,4 mm	85 %	2,55	5,1	>	5	10,2
345,6 x 345,6 mm	90 %	2,7	5,4	>	5/6	10,8
364,8 x 364,8 mm	95 %	2,85	5,7	>	6	11,4
384,0 x 384,0 mm	100 %	3	6			12
403,2 x 403,2 mm	105 %	3,15	6,3	>	6	12,6
422,4 x 422,4 mm	110 %	3,15	6,6	>	6 / 7	13,2
441,6 x 441,6 mm	115 %	3,45	6,9	>	7	13,8
460,8 x 460,8 mm	120 %	3,6	7,2	>	7	14,4
480,0 x 480,0 mm	125 %	3,75	7,5	>	7 / 8	15
	in 5% increases fo	or distance l	oetweer	center	s with max. 1 de	cimal place
576,0 x 576,0 mm	150 %	4,5	9			18

## Basic raster in 1:1 view



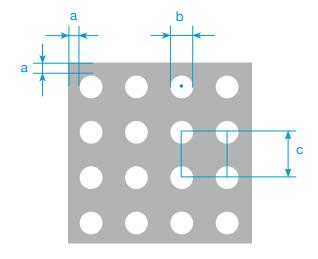
a = 3 mm

b = 6 mm

# 1320 x 1320 mm repeating pattern

Pattern	Increase / reduce size	а	b		Adjustment	С
Frame size (Polyline)	Group		Circle diameter		Circle diameter	Distance between centers
		mm	mm		mm	mm
660,0 x 660,0 mm	50 %	1,5	3			6
	in 5% increases for	distance l	oetweer	center	s with max. 1 de	cimal place
990,0 x 990,0 mm	75 %	2,25	4,5	>	4 / 5	9
1056,0 x 1056,0 mm	80 %	2,4	4,8	>	5	9,6
1122,0 x 1122,0 mm	85 %	2,55	5,1	>	5	10,2
1188,0 x 1188,0 mm	90 %	2,7	5,4	>	5/6	10,8
1254,0 x 1254,0 mm	95 %	2,85	5,7	>	6	11,4
1320,0 x 1320,0 mm	100 %	3	6			12
1386,0 x 1386,0 mm	105 %	3,15	6,3	>	6	12,6
1452,0 x 1452,0 mm	110 %	3,15	6,6	>	6 / 7	13,2
1518,0 x 1518,0 mm	115 %	3,45	6,9	>	7	13,8
1584,0 x 1584,0 mm	120 %	3,6	7,2	>	7	14,4
1650,0 x 1650,0 mm	125 %	3,75	7,5	>	7 / 8	15
	in 5% increases for	distance l	oetweer	center	s with max. 1 de	cimal place
1980,0 x 1980,0 mm	150 %	4,5	9			18

## Basic raster in 1:1 view



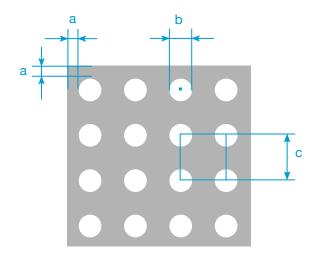
a = 3 mm

b = 6 mm

# 1332 x 1332 mm repeating pattern

Pattern	Increase / reduce size	а	b		Adjustment	С
Frame size (Polyline)	Group		Circle diameter		Circle diameter	Distance between centers
		mm	mm		mm	mm
666,0 x 666,0 mm	50 %	1,5	3			6
	in 5% increases fo	r distance t	oetweer	n center	s with max. 1 de	cimal place
999,0 x 999,0 mm	75 %	2,25	4,5	>	4 / 5	9
1065,6 x 1065,6 mm	80 %	2,4	4,8	>	5	9,6
1132,2 x 1132,2 mm	85 %	2,55	5,1	>	5	10,2
1198,8 x 1198,8 mm	90 %	2,7	5,4	>	5/6	10,8
1265,4 x 1265,4 mm	95 %	2,85	5,7	>	6	11,4
1332,0 x 1332,0 mm	100 %	3	6			12
1398,6 x 1398,6 mm	105 %	3,15	6,3	>	6	12,6
1465,2 x 1465,2 mm	110 %	3,15	6,6	>	6 / 7	13,2
1531,8 x 1531,8 mm	115 %	3,45	6,9	>	7	13,8
1598,4 x 1598,4 mm	120 %	3,6	7,2	>	7	14,4
1665,0 x 1665,0 mm	125 %	3,75	7,5	>	7 / 8	15
	in 5% increases fo	r distance t	oetweer	center	s with max. 1 de	cimal place
1998,0 x 1998,0 mm	150 %	4,5	9			18

## Basic raster in 1:1 view



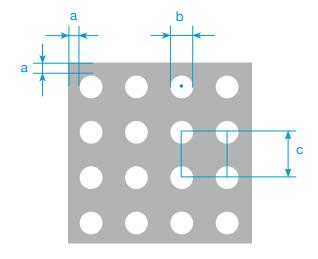
a = 3 mm

b = 6 mm

# 528 x 528 mm repeating pattern

Pattern	Increase / reduce size	а	b		Adjustment	c
Frame size (Polyline)	Group		Circle diameter		Circle diameter	Distance between centers
		mm	mm		mm	mm
264,0 x 264,0 mm	50 %	1,5	3			6
	in 5% increases fo	or distance b	oetweer	n center	s with max. 1 de	cimal place
396,0 x 396,0 mm	75 %	2,25	4,5	>	4 / 5	9
422,4 x 422,4 mm	80 %	2,4	4,8	>	5	9,6
448,8 x 448,8 mm	85 %	2,55	5,1	>	5	10,2
475,2 x 475,2 mm	90 %	2,7	5,4	>	5/6	10,8
501,6 x 501,6 mm	95 %	2,85	5,7	>	6	11,4
528,0 x 528,0 mm	100 %	3	6			12
554,4 x 554,4 mm	105 %	3,15	6,3	>	6	12,6
580,8 x 580,8 mm	110 %	3,15	6,6	>	6/7	13,2
607,2 x 607,2 mm	115 %	3,45	6,9	>	7	13,8
633,6 x 633,6 mm	120 %	3,6	7,2	>	7	14,4
660,0 x 660,0 mm	125 %	3,75	7,5	>	7 / 8	15
	in 5% increases fo	or distance b	oetweer	n center	s with max. 1 de	cimal place
792,0 x 792,0 mm	150 %	4,5	9			18

## Basic raster in 1:1 view



a = 3 mm

b = 6 mm